



DIEMO
MACHINE WORKS INC

since 1982

Machining • Welding • Tube Bending • Laser • Assembly



Quality • Excellence • Value Driven • Collaboration • Trust

www.diemomachine.com

Continuous Improvement

- › **Quality Control**
 - › Inspection Sheets with Work Orders
 - › Co-ordinate Measuring Equipment
 - › Detailed Non-Conformance Database
- › **Production Planning & Procedures**
 - › Manufacturing Planning Software
 - › Live Electronic Shop Floor Planning
 - › Work Center Load Reports
 - › All Work Orders are Scanned and Electronically Filed
- › **Latest Technology**
 - › SolidWorks (3D CAD)
 - › Electronic Data Interchange
 - › Barcoding System

Precision Machining

- › **Vertical Machining Centers**
 - › Up to 40" x 120" Table Size
 - › 4th Axis Rotary Tables
- › **Horizontal Machining Centers**
 - › 400mm Pallet with 22" x 24.8" x 23.6" Work Envelope
 - › 6 Station Pallet Pool
- › **Turning Centers**
 - › Live Tooling
 - › Up to 4.0" thru bore
 - › Turning Capacity up to 17" x 34"
- › **5 Axis Multi-Task Machining**
 - › Dual Spindle with Milling Head for Cross Drilling and Machining
 - › 2.625" Bore
 - › AI Programming Capabilities



Laser Cutting & Forming

› Laser Cutting

- › Automated Loading and Unloading
- › Table Size — 60" x 120"
- › Sheet Thickness up to 1.00"

› Press Brakes

- › Capacity up to 127" at 144 Ton
- › Quick Change Tooling
- › 6 Axis Back Stop System

› Tube Bending

- › CNC Control System
- › Capacity up to 3.00" Diameter
- › Mandrel Bending

› Roller

- › 1/4" Thick x 60" Wide Capacity
- › Pinch Type to Minimize Tangent Ends

Fabrication & Welding

› Welding - CWB Certified

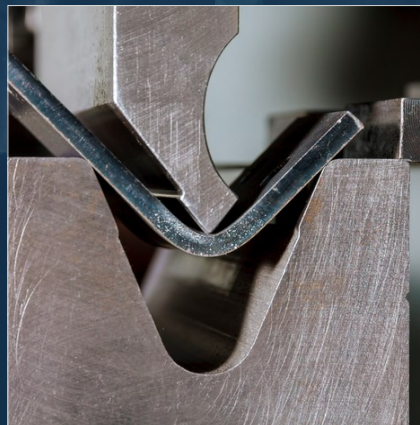
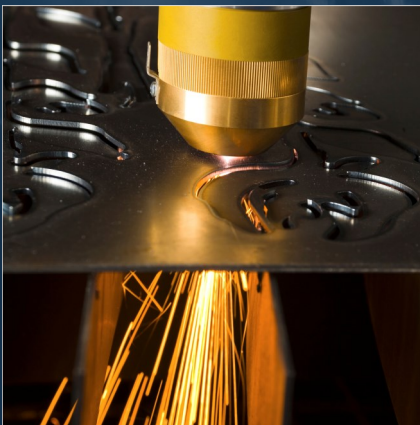
- › CWB Certified Weld Processes
- › MIG, TIG, Pulse, Flux & Metal Core
- › Robotic Welding
- › Carbon Steel, Stainless & Aluminum

› Assembly

- › Small Part Assembly & Value Added
- › Large Equipment Assembly
- › Hardware Kitting & Packaging with Fabricated Components

› Saw Cutting

- › 60 Deg Bi-Directional Cutting
- › 15" x 20" Bundle Cutting
- › Automated Cold Cut Saw
- › Various Smaller Saws





Quick Facts

- › Established in 1982
- › Privately owned and operated
- › 65,000 sq ft of shop space
- › Ship product across North & South America

Industries We Serve

- › Agricultural
- › Energy
- › Food Processing
- › Heavy Equipment
- › Industrial Machinery
- › Mining & Exploration
- › Transportation

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